

# **BLOW MOULDING**

## HD 5403 EA

HD 5403 EA is a medium molecular weight copolymer grade with a broad molecular weight distribution, which offers excellent processing properties for use in a range of blow moulding applications.

#### HD 5403 EA has the following characteristics:

- Excellent processing
- Good rigidity
- Good environmental stress- cracking resistance
- Medium impact strength

#### **Applications :**

• Blow moulded containers up to 30 liters for packaging

- Chemicals
- Household products
- Oils and food stuffs

### TYPICAL PROPERTIES

Property	Unit	Method of test	Value
Melt flow rate(2.16Kg)	g/10 min	ISO 1133	0.35
Density	Kg/m <sup>3</sup>	ISO 1183-2	955
Tensile strength at yield	MPa	ISO 527 1&2	26
Elongation at break	%	ISO 527 1&2	950
Flexural Modulus	MPa	ISO 178	1070
Impact Resistance, F50	m	ASTM 2463	2.4
BSCR, $50^{\circ}C$	hours	ASTM 2561	15

**AA:** Stabilisation – **KJ:** High Slip Antiblock – **AF:** Processing Aid – **LJ:** Medium Slip, High Antiblock – **FB:** Low Gel Film – **EA:** Standard unmodified except for antioxidant – **GA:** Gas Phase Process – **UA:** UV Stabilisation

**BSCR**: Bottle stress cracking resistance.