

# ROTATIONAL-MOULDING

## HD 3840 UA

UV stabilized High density polyethylene copolymer grade with a narrow molecular weight distribution.

**HD 3840 UA has the following characteristics:**

- *Excellent process-ability*
- *Impact strength*
- *High stiffness*
- *Excellent internal and external surface finish*

**Applications:**

- *Rotational moulded items: tanks, containers*
- *Injection moulded technical parts and closure*

### TYPICAL PROPERTIES

<b>Property</b>	<b>Method of test</b>	<b>Unit</b>	<b>Value</b>
<b>Melt flow rate(2.16Kg)</b>	ISO 1133	g/10 min	4
<b>Density</b>	ISO 1183-2	Kg/m3	938
<b>Tensile strength at yield</b>	ISO 527 1&2	MPa	18
<b>Elongation at break</b>	ISO 527 1&2	%	1400
<b>Flexural modulus</b>	ISO 178	MPa	750
<b>Charpy impact resistance</b>	ISO 179/A&B	KJ/m2	20
<b>ESCR, F50, 23 °C</b>	ASTM D1693A norm	hours	200

**ESCR:** Environmental Stress Cracking Resistance

**AA:** Stabilisation – **KJ:** High Slip Antiblock – **AF:** Processing Aid – **LJ:** Medium Slip, High Antiblock – **FB:** Low Gel Film – **EA:** Standard unmodified except for antioxidant – **GA:** Gas Phase Process – **UA:** UV Stabilisation